



Date of test 2.12.2021
Date of expiry 2.12.2024
Number of pages 3 B / B

Test Certificate No. 12238.3/21-12

This Certificate is only valid when printed in colour and complete with all 3 pages.

Applicant Raficon Trade SRL
Aleea Industriilor Nr. 2, 120068, Buzau, Romania

Test pieces *Flexible Intermediate Bulk Container - SWL = 2000 kg, SF = 5:1*
Single trip FIBC for non-dangerous goods acc. ISO 21898

Design

Manufacturer's type designation	N/A		
Dimensions	(95 cm x 95 cm) x 120 cm	Volume	1200 litres
Tare	2040 g		
Body fabric	Polypropylene 230 g/m ² , uncoated ¹⁾ , white flat woven fabric layers without coloured characterization		
Suspension	Four white PP-webbing (100 mm wide, 54 g/m), sewn into the vertical seams in a length of 30 cm / 115 cm, the webbings are folded and fixed by a seam		
Details	Four vertical seams, two horizontal seams at the bottom (U-panel design) / overlock + chain stitching / fabric folded in all the seams / open top ²⁾ / top surrounded by a PP-webbing (30 mm wide, 12 g/m) / no inliner / no discharge spout ²⁾		

Kind of tests *Type Tests according to ISO 21898*

Test a Cyclic top lift test acc. Annex B **Test c** Compression test acc. Annex C

Test conditions Charging with plastic granules (filling height approx. 115 cm), load application with piston and pressure plate (d = 90 cm), rate of load application 70 kN/min.

Cyclic load and load to failure **Sample a** After 30 cycles of load application to $P_c = 40$ kN (4080 kg) no visible damages occurred in the test piece. The load has then been increased until failure. When reaching a load of $P_b = 113,7$ kN (11.590 kg) a webbing tore at the top seam.

Compression **Sample b** After six hours compression by $P_k = 80$ kN (8160 kg) no visible damages occurred in the test piece.

Test result *A safe working load SWL = 2000 kg / SF = 5:1 is allowable.*

Statement of conformity The FIBCs tested comply with the requirements of ISO 21898.
FIBCs of this design type are in a condition for safe operation.

Notes **This certificate is restricted to FIBCs produced by Raficon Trade SRL.**
All material weights are minimum weights and may not be lower than the values shown.
Test diagram and photo of a test piece see page 2. This certificate expires on 2.12.2024.
¹⁾ Raw material: Pure virgin polypropylene (statement of the manufacturer)
²⁾ "Directions for use referring to this certificate" see page 3.

Competent Engineer

J. O. Bartel
Jorg Bartel

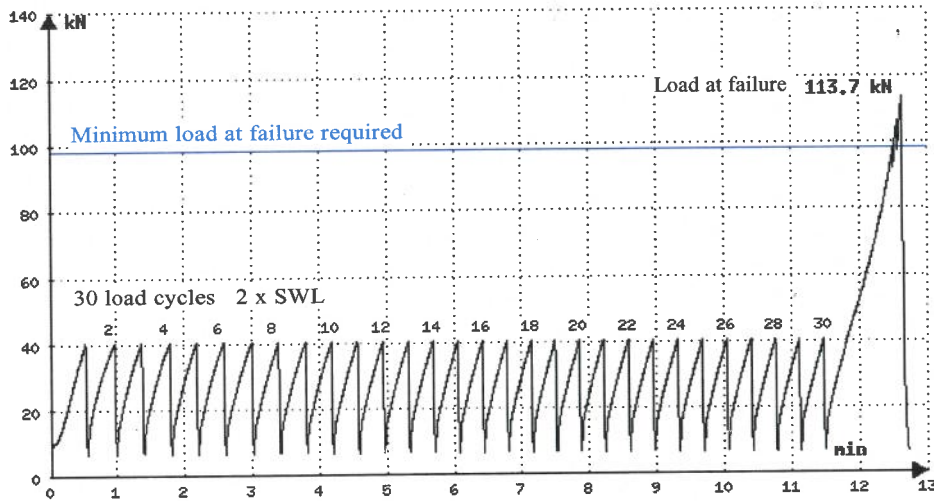


Head of Institute

Herbert Kielbassa
Dr. Herbert Kielbassa



FIBC cyclic top lift test - test diagram 12238.3/21 - 12



Project data

Applicant : Raficon Trade SRL
Test piece : FIBC 95 cm x 95 cm x 120 cm
Safe working load : SWL = 2000 kg
Safety factor : SF = 5 : 1

Test data

Test date : 2.12.2021
Test Standard : ISO 21898
Load at failure : Pb = 113,7 kN = 11.590 kg



Directions for use referring to this certificate

This certificate covers FIBCs of like design, manufactured using like materials and methods of construction as set down in this certificate and showing dimensions as listed below and in the certificate. The use of other methods or components may render the certificate invalid. It is the responsibility of FIBC manufacturers to ensure the samples tested are representative of the production.

Allowed (covered by this certificate)	Not allowed (not covered by this certificate)
	Base with discharge spout
Base dimensions of between 95 cm x 95 cm and 105 cm x 105 cm provided the same geometry is maintained	Base dimensions smaller than 95 cm x 95 cm Base dimensions larger than 105 cm x 105 cm
Bag height 120 ± 2 cm	Bag heights diverging from 120 ± 2 cm
Use for one filling and one discharge only	Re-use of the FIBCs
Open top or any other design of top construction	Manufacture after expiry date of this certificate: 2.12.2024

Label

All FIBCs shall be durably marked by means of a permanently attached and easily visible and readable label. The layout of the label referring to this certificate shall be as shown below with the following data:

Manufacturer's Name & Address and Logo Manufacturer's Reference (unique to the hereby certified FIBC type)													
SWL 2000 kg	Safety Factor 5 : 1												
Your logos etc.	<table style="width: 100%; border-collapse: collapse;"> <tr> <td style="padding: 2px 5px;">Test Certificate No</td> <td style="padding: 2px 5px;">12238.3/21-12</td> </tr> <tr> <td style="padding: 2px 5px;">Test Certificate Date</td> <td style="padding: 2px 5px;">2.12.2021</td> </tr> <tr> <td style="padding: 2px 5px;">Approved Laboratory</td> <td style="padding: 2px 5px;">LABORDATA</td> </tr> <tr> <td style="padding: 2px 5px;">Test Standard</td> <td style="padding: 2px 5px;">ISO 21898</td> </tr> <tr> <td style="padding: 2px 5px;">FIBC Class</td> <td style="padding: 2px 5px;">Single trip</td> </tr> <tr> <td colspan="2" style="padding: 2px 5px;">Date FIBC manufactured</td> </tr> </table>	Test Certificate No	12238.3/21-12	Test Certificate Date	2.12.2021	Approved Laboratory	LABORDATA	Test Standard	ISO 21898	FIBC Class	Single trip	Date FIBC manufactured	
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Date FIBC manufactured													
Handling Recommendations / Pictograms (proposals see www.labordata.com)													
Supplier's Name & Address (if required)													